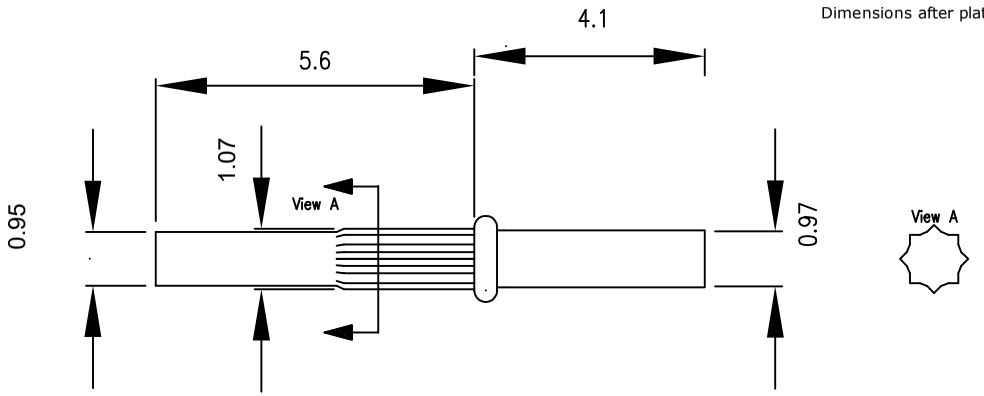
COPYRIGHT IN THIS DRAWING BELONGS TO VERO TECHNOLOGIES Ltd. IT MUST NOT BE COPIED OR DISCLOSED TO THIRD PARTIES WITHOUT WRITTEN PERMISSION FROM VERO TECHNOLOGIES Ltd.

WARNING: THIS DRAWING HAS BEEN CREATED AND STORED ELECTRONICALLY – DO NOT SCALE. THIS COPY MAY NOT BE UP-TO-DATE. IF IN DOUBT – ASK.

Dimensions after plating



NOTE 1 :- For use in finished board holes measuring 1.02 ±.010 per industry standard

Plating: 6 microns of matte Sn over 2 microns Ni

Note 2:- Area defined by 4.1 dimension may or may not have spline serations depending on tool settings. Serations or the lack of in this area have no impact on the function of the pin.

E.C.N.	DRG ISSUE	DESCRIPTION	DATE
	1	Redrawn original lost	8/2/15

10

Vero Technologies Ltd.
Unit 25, Solent Ind. Est.,
Hedge End, Southampton,
Hants, SO30 2FY, UK.
Tel +44 (0) 1489 776 930

TOLERANCES EXCEPT WHERE OTHERWISE STATED
OVER 1 METRE ± 1mm
0 ± 0.5
0.0 ± 0.3
0.00 ± 0.1
ANGLE ± 1.0
ALL DIMENSIONS IN MILLIMETRES

B/A

PROJECTION

TITLE: Shoulder Pin to fit 1.02 dia. hole

MATERIAL: Brass Wire

FINISH: Plating to BS EN 1872 Dull Tin

CHECKED	DRAWN	DRG No
J.C.M.	D.S	18-0222 Customer